SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes the following soil and waste, sanitary drainage and vent piping inside the building and to a point 5 feet outside the building:

1. Pipe, tube, and fittings.
2. Specialty pipe fittings.

B. Related Section:

1. Section 221313 "Facility Sanitary Sewers" for piping > 5 feet outside the building.

1.2 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Soil, waste, and vent piping and support and installation shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Certificates: For waste and vent piping, accessories, and components, from manufacturer.

1. B. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Detailed description of piping anchorage devices on which the certification is based and their installation requirements.

B. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" in Part 3 for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 888 or CISPI 301.

B. Heavy-Duty, Hubless-Piping Couplings:
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. ANACO-Husky.
      b. Clamp-All Corp.
      c. Tyler Pipe.
      d. Mission rubber Company; A Division of MCD Industries, Inc.
   3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
   4. NPS 1½ to NPS 4: 3-inch wide shield with 4 bands.
   5. NPS 5 to NPS 10: 4-inch wide shield with 6 bands.

2.3 COPPER TUBE AND FITTINGS

A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.

B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.

C. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
   1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
   2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

D. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

2.4 PVC PIPE AND FITTINGS

A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
B. Cellular-Core PVC Pipe: **Not permitted.**

C. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

D. Adhesive Primer: ASTM F 656.
   1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

E. Solvent Cement: ASTM D 2564.
   1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 SPECIALTY PIPE FITTINGS

A. Transition Couplings:
   1. General Requirements: Fitting or device for joining piping with small differences in OD’s or of different materials. Include end connections same size as and compatible with pipes to be joined.
   2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
   3. Unshielded, Nonpressure Transition Couplings:
      a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
         2) Mission Rubber Company; a division of MCP Industries, Inc.
         3) Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
      c. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
      d. Sleeve Materials:
         2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
         3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

   4. Shielded, Nonpressure Transition Couplings:
      a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2) Mission Rubber Company; a division of MCP Industries, Inc.

c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

PART 3 - EXECUTION

3.1 EARTH MOVING

A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

A. **Cast Iron pipe is for above ground installation only.** Use solid core PVC pipe for below ground installations and through slab up to 6 inches above finished floor. Provide a cast iron cleanout, or test tee if a cleanout is not required, at the transition to accommodate testing.

B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

F. Install piping at indicated slopes.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."

J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and medium-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to
back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

K. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer’s written instructions for use of lubricants, cements, and other installation requirements. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:

1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.

L. Install cast-iron piping according to CISPI’s "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

M. Install aboveground copper tubing according to CDA’s "Copper Tube Handbook."

N. Install underground PVC piping according to ASTM D 2321.

O. Plumbing Specialties:

1. Install backwater valves where indicated in sanitary waste gravity-flow piping. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."
2. Install cleanouts where indicated. The invert of wall cleanout openings shall be above the flood level rim of the highest fixture on the branch served by the cleanout. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."

P. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220515 "Common Work Results for Plumbing."

R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220515 "Common Work Results for Plumbing."

S. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220515 "Common Work Results for Plumbing."
3.3 JOINT CONSTRUCTION

A. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

B. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.

C. Flanged Joints: Align bolt holes. Select appropriate rubber gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

D. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
   1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
   2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.
   3. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

A. Transition Couplings:
   1. Install transition couplings at joints of piping with small differences in OD's.
   2. In Drainage Piping: Unshielded or Shielded, non-pressure transition couplings.

3.5 VALVE INSTALLATION

A. Backwater Valves: Install backwater valves where indicated in piping subject to backflow.
   1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
   2. Floor Drains: Drain outlet backwater valves unless drain has integral backwater valve.
   3. Install backwater valves in accessible locations.
   4. Comply with requirements for backwater valve specified in Section 221319 "Sanitary Waste Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
   1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
   2. Install stainless-steel or fiberglass pipe hangers for horizontal piping in corrosive environments.
3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
5. Install copper loop hangers for horizontal copper tubing.
6. Vertical Piping: MSS Type 8 or Type 42, clamps.
7. Install individual, straight, horizontal piping runs:
   a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
   b. Longer than 100 Feet: MSS Type 43, adjustable roller hangers.
8. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.

B. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.

C. Support vertical piping and tubing at base and at each floor.

D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.

E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing without fittings, valves, or couplings; and minimum rod diameters:
   1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
   2. NPS 3: 60 inches with 1/2-inch rod.
   3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
   4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
   5. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.

F. Install supports for vertical cast-iron soil piping every 15 feet, if pipe has not penetrated a floor.

G. Install hangers for copper tubing with the following maximum horizontal spacing without fittings, valves, or couplings; and minimum rod diameters:
   1. NPS 1-1/4: 72 inches with 3/8-inch rod.
   2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
   3. NPS 2-1/2: 108 inches with 1/2-inch rod.
   4. NPS 3 and NPS 5: 10 feet with 1/2-inch rod.
   5. NPS 6: 10 feet with 5/8-inch rod.
   6. NPS 8: 10 feet with 3/4-inch rod.

H. Install supports for vertical copper tubing every 10 feet.

3.7 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.
B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.

C. Connect drainage and vent piping to the following:
   1. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
   2. Install horizontal backwater valves with cleanout cover flush with floor.
   3. Comply with requirements for backwater valves, cleanouts, and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
   4. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.

D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

E. Make connections according to the following unless otherwise indicated:
   1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
   2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.8 IDENTIFICATION

A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

A. During installation, notify SRP PM & Construction Inspector 48 hours before inspection must be made. Perform tests specified below in presence of inspector.
   1. Roughing-in Inspection: Before concealing or closing-in after roughing-in, before backfilling underground and before setting fixtures.
   2. Final Inspection: Arrange for final inspection to ensure compliance with requirements.

B. All equipment and components shall be installed in accordance with their listing and manufacturer’s published installation instructions.

C. Reports: Obtain inspection report cards and have them signed by SRP’s Construction Inspector.

D. Test sanitary drainage and vent piping, as follows:
   1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired
2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.

3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.

4. Below grade piping shall be exposed and dirt removed from around the full circumference of pipe joints during testing. The bottom of straight sections without joints may be bedded. The contractor is responsible for maintaining walkable trenches and removing excess dirt for safe access during the inspections.

5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.

3.10 CLEANING AND PROTECTION

A. Clean interior of piping. Remove dirt and debris as work progresses. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

B. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.11 PIPING SCHEDULE

A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.

B. Aboveground, soil, waste, and vent piping shall be the following:

1. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
2. Copper DWV tube, copper drainage fittings, and soldered joints.
3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints through slab on grade and up to 6 inches above finished floor. Provide a cast iron cleanout, or test tee if cleanout is not required, at transition for testing.

C. Underground, soil, waste, and vent piping shall be the following:

1. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

END OF SECTION