SECTION 220548 - VIBRATION AND SEISMIC CONTROLS FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:
   1. Elastomeric isolation pads.
   2. Elastomeric isolation mounts.
   3. Restrainted spring isolators.
   4. Elastomeric hangers.
   5. Spring hangers with vertical-limit stops.
   6. Pipe riser resilient supports.
   7. Resilient pipe guides.
   8. Restraining braces and cables.

1.2 SUBMITTALS

A. Product Data: For each product indicated. Include load deflection curves.

1.3 QUALITY ASSURANCE

A. Field Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Ace Mountings Co., Inc.
   2. Amber/Booth Company, Inc.
   4. Isolation Technology, Inc.
   7. Vibration Eliminator Co., Inc.
   8. Vibration Isolation.

B. Elastomeric Isolation Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
   1. Resilient Material: Oil- and water-resistant neoprene.
C. Elastomeric Isolation Mounts: Double-deflection type, with molded, oil-resistant, neoprene isolator elements with factory-drilled, encapsulated top plate for bolting to equipment and with baseplate for bolting to structure. Color-code or otherwise identify to indicate capacity range.
   1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
   2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.

D. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with limit-stop restraint.
   1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch- thick, neoprene isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
   2. Restraint: Limit-stop as required for equipment.
   3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
   4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
   5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
   6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

E. Elastomeric Hangers: Single or double-deflection type, fitted with molded, oil-resistant neoprene isolator elements bonded to steel housings with threaded connections for hanger rods. Color-code or otherwise identify to indicate capacity range.

F. Spring Hangers with Vertical-Limit Stop: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression and with a vertical-limit stop.
   1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
   2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
   3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
   4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
   5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
   6. Elastomeric Element: Molded, oil-resistant neoprene.
   7. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
   8. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

G. Pipe Riser Resilient Support: All-directional, acoustical pipe anchor consisting of 2 steel tubes separated by a minimum of 1/2-inch- thick neoprene. Include steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions. Design support for a maximum load on the isolation material of 500 psig and for equal resistance in all directions.

H. Resilient Pipe Guides: Telescopic arrangement of 2 steel tubes or post and sleeve arrangement separated by a minimum of 1/2-inch- thick neoprene. Where clearances are not readily visible, a factory-set guide height with a shear pin to allow vertical motion due to pipe expansion and contraction shall be fitted. Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.
PART 3 - EXECUTION

3.1 APPLICATIONS

A. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits.

3.2 VIBRATION-CONTROL DEVICE INSTALLATION

A. Equipment Restraints:
   1. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inches.

B. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

C. Drilled-in Anchors:
   1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
   2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
   3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
   4. Set anchors to manufacturer’s recommended torque, using a torque wrench.
   5. Install zinc-coated steel anchors for interior and stainless steel anchors for exterior applications.

3.3 ADJUSTING

A. Adjust isolators after piping system is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Adjust active height of spring isolators.

D. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION