PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:
   1. Steel pipe hangers and supports.
   2. Metal framing systems.
   3. Thermal-hanger shield inserts.
   4. Fastener systems.
   5. Equipment supports.

B. See Division 21 for fire-suppression piping.

C. [See Division 22 Section "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.]

D. [See Division 22 Section "Vibration [and Seismic] Controls for Plumbing Piping and Equipment" for vibration isolation devices.]

1.2 DEFINITIONS

A. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

1.3 PERFORMANCE REQUIREMENTS

A. Design supports for multiple pipes capable of supporting combined weight of supported systems, system contents, and test water.

B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

C. [Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.]

1.4 SUBMITTALS

A. Product Data: For the following:
   1. Steel pipe hangers and supports.
   2. Metal framing systems.
   3. Thermal-hanger shield inserts.
   4. Powder-actuated fastener systems.

B. Welding certificates.
1.5 QUALITY ASSURANCE

A. Welding: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 STEEL PIPE HANGERS AND SUPPORTS

A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.

B. Manufacturers:
   2. Carpenter & Paterson, Inc.
   3. ERICO/Michigan Hanger Co.
   4. Grinnell Corp.
   5. Tolco Inc.

C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.

D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

2.3 METAL FRAMING SYSTEMS

A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.

B. Manufacturers:
   2. ERICO/Michigan Hanger Co.; ERISTRUT Div.
   3. Tolco Inc.
   4. Unistrut Corp.; Tyco International, Ltd.

C. Coatings: Manufacturer's standard finish, unless bare metal surfaces are indicated.

D. Nonmetallic Coatings: Plastic coating, jacket, or liner.
2.4 THERMAL-HANGER SHIELD INSERTS

A. Description: 100-psig minimum, compressive-strength insulation insert encased in sheet metal shield.

B. Manufacturers:
   1. Carpenter & Paterson, Inc.
   2. ERICO/Michigan Hanger Co.
   3. Pipe Shields, Inc.

C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass with vapor barrier.

D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass.

E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

G. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
   1. Manufacturers:
      a. Hilti, Inc.
      b. ITW Ramset/Red Head.
      c. Masterset Fastening Systems, Inc.
      d. MKT Fastening, LLC.
      e. Powers Fasteners.

B. Mechanical-Expansion Anchors: Insert-wedge-type zinc-coated or stainless steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
   1. Manufacturers:
      b. Hilti, Inc.
      c. ITW Ramset/Red Head.
      d. MKT Fastening, LLC.
      e. Powers Fasteners.

2.6 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.
2.7 MISCELLANEOUS MATERIALS

A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
   2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT APPLICATIONS

A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.

B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
   1. Contractor’s Option 1: Provide felt-lined pipe insulator or elastomeric pipe clamp cushion where ferrous attachments are in direct contact with copper tubing.
   2. Contractor’s Option 2: Wrap copper tubing with not less than two layers of 10 mil thick black plastic tape extending to a minimum of 1 inch on each side of clamp.

E. Use padded hangers for piping that is subject to scratching.

F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
   1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS 1/2 to NPS 30.
   2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, NPS 3/4 to NPS 24, requiring clamp flexibility and up to 4 inches of insulation.
   3. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
   4. U-Bolts (MSS Type 24): For support of heavy pipes, NPS 1/2 to NPS 30.
   5. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange.
   6. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30, from 2 rods if longitudinal movement caused by expansion and contraction might occur.
   7. Complete Pipe Rolls (MSS Type 44): For support of pipes, NPS 2 to NPS 42, if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.

G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20.
2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20, if longer ends are required for riser clamps.

H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
   1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
   2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.

I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
   1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
   2. Top-Beam C-Clamps (MSS Type 19): For support of pipes to NPS 4, under roof installations with bar-joint construction to attach to top flange of structural shape. Provide retainer strap.
   3. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
   4. C-Clamps (MSS Type 23): For support of pipes to NPS 4, attached to structural shapes. Provide retaining strap.
   5. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
      a. Light (MSS Type 31): 750 lb.
      b. Medium (MSS Type 32): 1500 lb.
      c. Heavy (MSS Type 33): 3000 lb.
   6. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.

J. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
   1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
   2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
   3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.

K. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.

L. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.

M. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

3.2 HANGER AND SUPPORT INSTALLATION

A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.

B. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.

D. Fastener System Installation:
1. Install powder-actuated fasteners in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual. Do not use in lightweight concrete or concrete slabs less than 4 inches thick.
2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions. Do not use in lightweight concrete or concrete slabs less than 4 inches thick.

E. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.


G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

H. Install lateral bracing with pipe hangers and supports to prevent swaying.

I. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

J. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.9 (for building services piping) are not exceeded.

L. Insulated Piping: Comply with the following:
1. Attach clamps and spacers to piping.
   a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
   b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
   c. Do not exceed pipe stress limits according to ASME B31.9 for building services piping.
2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
4. Shield Dimensions for Pipe: Not less than the following:
   a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
   b. NPS 4: 12 inches long and 0.06 inch thick.
   c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
   d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
   e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
5. Pipes NPS 8 and Larger: Include wood inserts.
6. Insert Material: Length at least as long as protective shield.
7. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.
3.3 EQUIPMENT SUPPORTS
   A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
   B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
   C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS
   A. Cut, drill, and fit miscellaneous metal fabrications for equipment supports.
   B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
   C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
      1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
      2. Obtain fusion without undercut or overlap.
      3. Remove welding flux immediately.
      4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

3.5 ADJUSTING
   A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

3.6 PAINTING
   A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
      1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
   B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION