SALT RIVER PROJECT
SECTION 12606
HAWORTH UNIGROUP
MODULAR SYSTEMS FURNISHINGS REMANUFACTURE

PART 1 GENERAL

1.01 SECTION INCLUDES:
The work of this section shall include all labor, material, equipment, accessories and services necessary and required to complete the remanufacture of Haworth Unigroup Modular furniture as indicated or specified.

PART 2 PRODUCTS

2.01 SUBMITTALS
Submit Product Data Sheets, shop drawings, and cleaning, protection and maintenance instructions.
A. Provide new or remanufactured Haworth Unigroup products, as indicated by the contract documents specifically for the individually designated project.
B. Refer to contract documents for component list, quantities, colors and finishes.

2.02 REMANUFACTURED COMPONENTS
Provide remanufactured components, complete with all required parts, according to Haworth Unigroup Inspection Checklists.

PART 3 EXECUTION

3.01 APPLICATION
Repair or replace all damaged or missing parts as specified on Inspection Checklists.

3.02 REPAIR/RESTORATION/RE-INSTALLATION
A. Remanufacturing Unigroup Panels
   1. Disassemble and check condition of all parts.
   2. Repaint or replace top cap as necessary.
   3. Repaint or replace siderails and glide housing as necessary.
      a. Replace all plastic glides when they exist.
      b. Insure that the correct style siderail (Allen wrench attachable or clip-on style) is used with the right panel when reassembling.
   4. Insure glide assemblies on both sides are the same style.
   5. Replace base on old style panels with non-electrified 5 wire power base.
   7. Replace fiber pad as necessary.
      a. Apply fabric so grainline is consistent with the original manufacture.
   9. Replace missing, damaged or worn top cap clips and side rail clips.

B. Remanufacturing Access Control Panels and Glazed Panels
   1. Disassemble parts and check condition.
      a. Do not remanufacture if door or glazed panel is damaged and requires repair or replacement.
   2. Repaint frames, siderails, top caps, glide housings, and jambs.
   3. Insure both glide assemblies are the same style.
   4. Reassemble to comply with Inspection Checklist.

C. Remanufacturing Panel Hardware
   1. Disassemble and check condition of parts where applicable.
   2. Repaint metal parts of wall mount assembly and panel support legs.
   3. Recover finish posts with fabric.
      a. Reassemble to comply with Inspection Checklists.
D. Remanufacturing Flipper Doors
1. Disassemble and check condition of parts.
2. Repaint inside and outside of surfaces not receiving fabric.
   a. Replace videne door fronts, do not refurbish.
   a. Apply fabric so grainline is consistent with original manufacture.
6. Reassemble to comply with Inspection Checklist.

E. Remanufacturing End Panels
1. Disassemble, removing screws and brackets where applicable.
2. Replace end panel if videne is damaged or if inserts are loose or missing.
3. Reassemble to include all necessary screws and brackets per Inspection Checklist.

F. Remanufacturing Shelves
1. Remove dents and scratches.
2. Straighten metal.
3. Repaint both sides.

G. Remanufacturing Lateral Files
1. Disassemble and check condition of all parts.
2. Repair and straighten bin and housing, removing dents and scratches.
3. Relaminate or replace drawer front, as necessary.
4. Insure end panels re compatible with bin.
   a. Replace damaged end panels with new.
5. Repaint bin and housing, inside and outside.
6. Reassemble to comply with Inspection Checklist.

H. Remanufacturing Modular Drawers
1. Disassemble and check condition of all parts.
2. Remove dents and scratches, repair and straighten drawer, front and housing.
3. Repaint drawer inside and outside, front outside and housing outside.
4. Reassemble to comply with Inspection Checklist.

I. Remanufacturing Counter Tops and Worksurfaces
1. Check condition of parts.
2. Cut and drill as necessary.
3. Relaminate as necessary.
4. Replace worn or damaged T-mold.
5. Insure all supports for a counter top are the same style.

J. Remanufacturing Adjustable Keyboard Pad and Mechanism
1. Repaint mechanism.
2. Replace keyboard pad with custom pad as specified.

K. Remanufacturing Tackboards
1. Remove brackets and screws checking condition.
2. Remove cardboard backsheet, reuse or replace as necessary.
4. Repair substrate as necessary.
5. Recover, installing new fabric, cardboard backsheet and hanger brackets.
   a. Apply fabric so grainline is consistent with original manufacture.
   b. Reinstall hanger brackets in original location insuring tight fit. Increase size of, or relocate hanger frame screws as necessary, in order to insure tight fit in pilot holes.
6. Reassemble to comply with Inspection Checklist.
7. Protect brackets and screws on tackboards from becoming loose or misaligned.

3.03 CHECKLISTS
A. The Inspection Checklist included at the end of this section shall be used for final inspection of all remanufactured components.

END SECTION