



Delivering water and power™

Construction Specification Manual

Salt River Project

Technical Specification Index – June 2025

Division 12

Division	Title	Updated
DIVISION 12: FURNISHINGS		
122413	Roller Window Shades-Ma	Revised 06/25
122414	Roller Window Shades-Mo	Revised 06/25
123653	Laboratory Countertops	Revised 08/21
123663	Solid Surfacing Countertops	Revised 08/21
123666	Quartz Agglomerate Countertops	Revised 08/21

SECTION 12 24 13

ROLLER WINDOW SHADES (Manual)

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Manual-operated roller shades with single rollers.
 - 2. Manual-operated roller shades with double rollers.
- B. Related Requirements:
 - 1. Section 06 10 53 "Miscellaneous Rough Carpentry" for wood blocking and grounds for mounting roller shades and accessories.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, features, finishes, and operating instructions for roller shades.
- B. Shop Drawings: Show fabrication and installation details for roller shades, including shadeband materials, their orientation to rollers, and their seam and batten locations.
- C. Samples for Initial Selection: For each type and color of shadeband material.
 - 1. Include Samples of accessories involving color selection.
- D. Samples for Verification: For each type of roller shade.
 - 1. Shadeband Material: Not less than 3 inches (76 mm) square, nor greater than 8 by 10 inches (200 by 250 mm). Mark interior face of material if applicable.
 - 2. Roller Shade: Full-size operating unit, not less than 16 inches (400 mm) wide by 36 inches (900 mm) long for each type of roller shade indicated.
 - 3. Installation Accessories: Full-size unit, not less than 10 inches (250 mm) long.
- E. Product Schedule: For roller shades. Use same designations indicated on Drawings.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Certificates: For each type of shadeband material.

- C. Product Test Reports: For each type of shadeband material, for tests performed by manufacturer and witnessed by a qualified testing agency.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For roller shades to include in maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Roller Shades: Full-size units equal to 5 percent of quantity installed for each size, color, and shadeband material indicated, but no fewer than two units.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.
 - 1. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roller shades in factory packages, marked with manufacturer, product name, and location of installation using same designations indicated on Drawings.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not install roller shades until construction and finish work in spaces, including painting, is complete and dry and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.
- B. Field Measurements: Where roller shades are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Allow clearances for operating hardware of operable glazed units through entire operating range. Notify Architect of installation conditions that vary from Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Draper Inc.
 - 2. Custom Brands Group (Alta Window Fashions).
 - 3. SWF Contract
- B. Source Limitations: Obtain roller shades from single source from single manufacturer.

2.2 MANUALLY-OPERATED SHADES WITH SINGLE ROLLERS

- A. Chain-and-Clutch Operating Mechanisms: With continuous-loop metal bead chain and metal clutch that stops shade movement when bead chain is released; permanently adjusted and lubricated.
 - 1. Basis of Design Product: Clutch Operated FlexShade as manufactured by Draper.
 - 2. Bead Chains: Manufacturer's standard stainless steel.
 - a. Loop Length: Full length of roller shade.
 - b. Limit Stops: Provide upper and lower ball stops.
 - c. Chain-Retainer Type: Clip, jamb mount.
 - 3. Spring Lift-Assist Mechanisms: Manufacturer's standard for balancing roller shade weight and for lifting heavy roller shades.
 - a. Provide for shadebands that weigh more than 10 lb (4.5 kg) or for shades as recommended by manufacturer, whichever criterion is more stringent.
- B. Rollers: Corrosion-resistant steel or extruded-aluminum tubes of diameters and wall thicknesses required to accommodate operating mechanisms and weights and widths of shadebands indicated without deflection. Provide with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.
 - 1. Roller Drive-End Location: Right side of interior face of shade.
 - 2. Direction of Shadeband Roll: Regular, from back (exterior face) of roller.
 - 3. Shadeband-to-Roller Attachment: Manufacturer's standard method.
- C. Mounting Hardware: Brackets or endcaps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.
- D. Shadebands:
 - 1. Shadeband Material: Light-filtering fabric.
 - 2. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.
 - a. Type: Enclosed in sealed pocket of shadeband material.

E. Installation Accessories:

1. Front Fascia: Aluminum extrusion that conceals front and underside of roller and operating mechanism and attaches to roller endcaps without exposed fasteners.
 - a. Shape: L-shaped.
 - b. Height: Manufacturer's standard height required to conceal roller and shadeband assembly when shade is fully open, but not less than 4 inches (102 mm).
2. Recessed Shade Pocket: Rectangular, extruded-aluminum enclosure designed for recessed ceiling installation; with front, top, and back formed as one piece, end plates, and removable bottom closure panel.
 - a. Height: Manufacturer's standard height required to enclose roller and shadeband assembly when shade is fully open, but not less than 6 inches (152 mm).
 - b. Provide pocket with lip at lower edge to support acoustical ceiling panel.
3. Endcap Covers: To cover exposed endcaps.
4. Closure Panel and Wall Clip: Removable aluminum panel designed for installation at bottom of site-constructed ceiling recess or pocket and for snap-in attachment to wall clip without fasteners.
 - a. Closure-Panel Width: 2 inches (51 mm).
5. Installation Accessories Color and Finish: As selected from manufacturer's full range.

2.3 MANUALLY-OPERATED SHADES WITH DOUBLE ROLLERS

- A. Chain-and-Clutch Operating Mechanisms: With continuous-loop metal bead chain and metal clutch that stops shade movement when bead chain is released; permanently adjusted and lubricated.
1. Basis of Design Product: Clutch Operated FlexShade as manufactured by Draper.
 2. Bead Chains:
 - a. Rollers with Light-Filtering Fabric: Stainless steel.
 - b. Rollers with Light-Blocking Fabric: Black steel.
 - c. Loop Length: Full length of roller shade.
 - d. Limit Stops: Provide upper and lower ball stops.
 - e. Chain-Retainer Type: Clip, jamb mount.
 3. Spring Lift-Assist Mechanisms: Manufacturer's standard for balancing roller shade weight and for lifting heavy roller shades.
 - a. Provide for shadebands that weigh more than 10 lb (4.5 kg) or for shades as recommended by manufacturer, whichever criterion is more stringent.
- B. Rollers: Corrosion-resistant steel or extruded-aluminum tubes of diameters and wall thicknesses required to accommodate operating mechanisms and weights and widths of shadebands indicated without deflection. Provide with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.
1. Double-Roller Mounting Configuration: Side by side.

2. Inside Roller:
 - a. Drive-End Location: Right side of interior face of shade.
 - b. Direction of Shadeband Roll: Regular, from back (exterior face) of roller.
 3. Outside Roller:
 - a. Drive-End Location: Left side of interior face of shade.
 - b. Direction of Shadeband Roll: Regular, from back (exterior face) of roller.
 4. Shadeband-to-Roller Attachment: Manufacturer's standard method.
- C. Mounting Hardware: Brackets or endcaps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.
- D. Inside Shadebands:
1. Shadeband Material: Light-filtering fabric.
 2. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.
 - a. Type: Enclosed in sealed pocket of shadeband material.
- E. Outside Shadebands:
1. Shadeband Material: Light-blocking fabric.
 2. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.
 - a. Type: Enclosed in sealed pocket of shadeband material.
- F. Installation Accessories:
1. Front Fascia: Aluminum extrusion that conceals front and underside of roller and operating mechanism and attaches to roller endcaps without exposed fasteners.
 - a. Shape: L-shaped.
 - b. Height: Manufacturer's standard height required to conceal roller and shadeband assembly when shade is fully open, but not less than 4 inches (102 mm).
 2. Recessed Shade Pocket: Rectangular, extruded-aluminum enclosure designed for recessed ceiling installation; with front, top, and back formed as one piece, end plates, and removable bottom closure panel.
 - a. Height: Manufacturer's standard height required to enclose roller and shadeband assembly when shade is fully open, but not less than 6 inches (152 mm).
 - b. Provide pocket with lip at lower edge to support acoustical ceiling panel.
 3. Endcap Covers: To cover exposed endcaps.
 4. Closure Panel and Wall Clip: Removable aluminum panel designed for installation at bottom of site-constructed ceiling recess or pocket and for snap-in attachment to wall clip without fasteners.
 - a. Closure-Panel Width: 2 inches (51 mm).
 5. Side Channels: With light seals and designed to eliminate light gaps at sides of shades as shades are drawn down. Provide side channels with shadeband guides or other means of aligning shadebands with channels at tops.
 6. Installation Accessories Color and Finish: As selected from manufacturer's full range.

2.4 SHADEBAND MATERIALS

- A. Shadeband Material Flame-Resistance Rating: Comply with NFPA 701. Testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- B. Light-Filtering Fabric: Woven fabric, stain and fade resistant.
 - 1. Source: Roller shade manufacturer.
 - 2. Type / Weave: As indicated in Interior Finish Schedule on Drawings.
 - 3. Openness Factor: Maximum 3%.
 - 4. Orientation on Shadeband: Up the bolt unless otherwise indicated on Drawings.
 - 5. Color: As selected by Architect from manufacturer's full range.
- C. Light-Blocking Fabric: Opaque fabric, stain and fade resistant.
 - 1. Source: Roller shade manufacturer.
 - 2. Type / Weave: As indicated in Interior Finish Schedule on Drawings.
 - 3. Openness Factor: 0%.
 - 4. Orientation on Shadeband: Up the bolt unless otherwise indicated on Drawings.
 - 5. Color: As selected by Architect from manufacturer's full range.

2.5 ROLLER SHADE FABRICATION

- A. Product Safety Standard: Fabricate roller shades to comply with WCMA A 100.1, including requirements for flexible, chain-loop devices; lead content of components; and warning labels.
- B. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg F (23 deg C):
 - 1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which shade is installed less 1/4 inch (6 mm) per side or 1/2-inch (13-mm) total, plus or minus 1/8 inch (3.1 mm). Length equal to head-to-sill or -floor dimension of opening in which shade is installed less 1/4 inch (6 mm), plus or minus 1/8 inch (3.1 mm).
 - 2. Outside of Jamb Installation: Width and length as indicated, with terminations between shades of end-to-end installations at centerlines of mullion or other defined vertical separations between openings.
- C. Shadeband Fabrication: Fabricate shadebands without battens or seams to extent possible, except as follows:
 - 1. Vertical Shades: Where width-to-length ratio of shadeband is equal to or greater than 1:4, provide battens and seams at uniform spacings along shadeband length to ensure shadeband tracking and alignment through its full range of movement without distortion of the material.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, operational clearances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 ROLLER SHADE INSTALLATION

- A. Install roller shades level, plumb, and aligned with adjacent units according to manufacturer's written instructions. Shim as necessary to ensure a level installation.
 - 1. Opaque Shadebands: Located so shadeband is not closer than 2 inches (51 mm) to interior face of glass. Allow clearances for window operation hardware.
 - 2. Side Channels: When securing channels to aluminum window frames, apply a continuous bead of silicone sealant for full height of channel with channel centered on window mullion.
- B. Roller Shade Locations: As indicated on Drawings.

3.3 ADJUSTING

- A. Adjust and balance roller shades to operate smoothly, easily, safely, and free from binding or malfunction throughout entire operational range.

3.4 CLEANING AND PROTECTION

- A. Clean roller shade surfaces, after installation, according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that roller shades are without damage or deterioration at time of Substantial Completion.
- C. Replace damaged roller shades that cannot be repaired, in a manner approved by Architect, before time of Substantial Completion.

END OF SECTION

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SECTION 12 24 14

ROLLER WINDOW SHADES (Motor)

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Motor-operated roller shades with single rollers.
2. Motor-operated roller shades with double rollers.

B. Related Requirements:

1. Section 06 10 53 "Miscellaneous Rough Carpentry" for wood blocking and grounds for mounting roller shades and accessories.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, features, finishes, and operating instructions for roller shades.

B. Shop Drawings: Show fabrication and installation details for roller shades, including shadeband materials, their orientation to rollers, and their seam and batten locations.

1. Motor-Operated Shades: Include details of installation and diagrams for power, signal, and control wiring.

C. Samples for Initial Selection: For each type and color of shadeband material.

1. Include Samples of accessories involving color selection.

D. Samples for Verification: For each type of roller shade.

1. Shadeband Material: Not less than 3 inches (76 mm) square, nor greater than 8 by 10 inches (200 by 250 mm). Mark interior face of material if applicable.
2. Roller Shade: Full-size operating unit, not less than 16 inches (400 mm) wide by 36 inches (900 mm) long for each type of roller shade indicated.
3. Installation Accessories: Full-size unit, not less than 10 inches (250 mm) long.

E. Product Schedule: For roller shades. Use same designations indicated on Drawings.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Product Certificates: For each type of shadeband material.

ROLLER WINDOW SHADES (Motor)

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- C. Product Test Reports: For each type of shadeband material, for tests performed by manufacturer and witnessed by a qualified testing agency.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For roller shades to include in maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Roller Shades: Full-size units equal to 5 percent of quantity installed for each size, color, and shadeband material indicated, but no fewer than two units.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.
 - 1. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roller shades in factory packages, marked with manufacturer, product name, and location of installation using same designations indicated on Drawings.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not install roller shades until construction and finish work in spaces, including painting, is complete and dry and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.
- B. Field Measurements: Where roller shades are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Allow clearances for operating hardware of operable glazed units through entire operating range. Notify Architect of installation conditions that vary from Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Draper Inc.
 - 2. Custom Brands Group (Alta Window Fashions).
 - 3. SWF Contract
- B. Source Limitations: Obtain roller shades from single source from single manufacturer.

2.2 MOTOR-OPERATED SHADES WITH SINGLE ROLLERS

- A. Motorized Operating System: Provide factory-assembled, shade-operator system of size and capacity and with features, characteristics, and accessories suitable for conditions indicated, complete with electric motor and factory-prewired motor controls, power disconnect switch, enclosures protecting controls and operating parts, and accessories required for reliable operation without malfunction. Include wiring from motor controls to motors. Coordinate operator wiring requirements and electrical characteristics with building electrical system.
 - 1. Electrical Components: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Electric Motor: Manufacturer's standard "quiet operation" motor, tubular, enclosed in roller.
 - 3. Remote Control: Electric controls with NEMA ICS 6, Type 1 enclosure for recessed or flush mounting. Provide the following for remote-control activation of shades:
 - a. Individual/Group Control Station: Maintained-contact, three-position, rocker-style, wall-switch-operated control station with open, close, and center off functions for individual and group control.
 - 4. Limit Switches: Adjustable switches interlocked with motor controls and set to stop shades automatically at fully raised and fully lowered positions.
 - 5. Operating Features:
 - a. Group switching with integrated switch control; single faceplate for multiple switch cutouts.
- B. Rollers: Corrosion-resistant steel or extruded-aluminum tubes of diameters and wall thicknesses required to accommodate operating mechanisms and weights and widths of shadebands indicated without deflection. Provide with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.
 - 1. Roller Drive-End Location: Right side of interior face of shade.
 - 2. Direction of Shadeband Roll: Regular, from back (exterior face) of roller.
 - 3. Shadeband-to-Roller Attachment: Manufacturer's standard method.

- C. Mounting Hardware: Brackets or endcaps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.
- D. Shadebands:
 - 1. Shadeband Material: Light-filtering fabric.
 - 2. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.
 - a. Type: Enclosed in sealed pocket of shadeband material.
- E. Installation Accessories:
 - 1. Front Fascia: Aluminum extrusion that conceals front and underside of roller and operating mechanism and attaches to roller endcaps without exposed fasteners.
 - a. Shape: L-shaped.
 - b. Height: Manufacturer's standard height required to conceal roller and shadeband assembly when shade is fully open, but not less than 4 inches (102 mm).
 - 2. Recessed Shade Pocket: Rectangular, extruded-aluminum enclosure designed for recessed ceiling installation; with front, top, and back formed as one piece, end plates, and removable bottom closure panel.
 - a. Height: Manufacturer's standard height required to enclose roller and shadeband assembly when shade is fully open, but not less than 6 inches (152 mm).
 - b. Provide pocket with lip at lower edge to support acoustical ceiling panel.
 - 3. Endcap Covers: To cover exposed endcaps.
 - 4. Closure Panel and Wall Clip: Removable aluminum panel designed for installation at bottom of site-constructed ceiling recess or pocket and for snap-in attachment to wall clip without fasteners.
 - a. Closure-Panel Width: 2 inches (51 mm).
 - 5. Installation Accessories Color and Finish: As selected from manufacturer's full range.

2.3 MOTOR-OPERATED SHADES WITH DOUBLE ROLLERS

- A. Motorized Operating System: Provide factory-assembled, shade-operator systems of size and capacity and with features, characteristics, and accessories suitable for conditions indicated, complete with electric motor and factory-prewired motor controls, power disconnect switch, enclosures protecting controls and operating parts, and accessories required for reliable operation without malfunction. Include wiring from motor controls to motors. Coordinate operator wiring requirements and electrical characteristics with building electrical system.
 - 1. Electrical Components: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Electric Motor: Manufacturer's standard "quiet operation" motor, tubular, enclosed in roller.

3. Remote Control: Electric controls with NEMA ICS 6, Type 1 enclosure for recessed or flush mounting. Provide the following for remote-control activation of shades:
 - a. Individual/Group Control Station: Maintained-contact, three-position, rocker-style, wall-switch-operated control station with open, close, and center off functions for individual and group control.
 4. Limit Switches: Adjustable switches interlocked with motor controls and set to stop shades automatically at fully raised and fully lowered positions.
 5. Operating Features:
 - a. Group switching with integrated switch control; single faceplate for multiple switch cutouts.
- B. Rollers: Corrosion-resistant steel or extruded-aluminum tubes of diameters and wall thicknesses required to accommodate operating mechanisms and weights and widths of shadebands indicated without deflection. Provide with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.
1. Double-Roller Mounting Configuration: Side by side.
 2. Inside Roller:
 - a. Drive-End Location: Right side of interior face of shade.
 - b. Direction of Shadeband Roll: Regular, from back (exterior face) of roller.
 3. Outside Roller:
 - a. Drive-End Location: Left side of interior face of shade.
 - b. Direction of Shadeband Roll: Regular, from back (exterior face) of roller.
 4. Shadeband-to-Roller Attachment: Manufacturer's standard method.
- C. Mounting Hardware: Brackets or endcaps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.
- D. Inside Shadebands:
1. Shadeband Material: Light-filtering fabric.
 2. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.
 - a. Type: Enclosed in sealed pocket of shadeband material.
- E. Outside Shadebands:
1. Shadeband Material: Light-blocking fabric.
 2. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.
 - a. Type: Enclosed in sealed pocket of shadeband material.
- F. Installation Accessories:
1. Front Fascia: Aluminum extrusion that conceals front and underside of roller and operating mechanism and attaches to roller endcaps without exposed fasteners.
 - a. Shape: L-shaped.

- b. Height: Manufacturer's standard height required to conceal roller and shadeband assembly when shade is fully open, but not less than 4 inches (102 mm).
- 2. Recessed Shade Pocket: Rectangular, extruded-aluminum enclosure designed for recessed ceiling installation; with front, top, and back formed as one piece, end plates, and removable bottom closure panel.
 - a. Height: Manufacturer's standard height required to enclose roller and shadeband assembly when shade is fully open, but not less than 6 inches (152 mm).
 - b. Provide pocket with lip at lower edge to support acoustical ceiling panel.
- 3. Endcap Covers: To cover exposed endcaps.
- 4. Closure Panel and Wall Clip: Removable aluminum panel designed for installation at bottom of site-constructed ceiling recess or pocket and for snap-in attachment to wall clip without fasteners.
 - a. Closure-Panel Width: 2 inches (51 mm).
- 5. Side Channels: With light seals and designed to eliminate light gaps at sides of shades as shades are drawn down. Provide side channels with shadeband guides or other means of aligning shadebands with channels at tops.
- 6. Bottom (Sill) Channel or Angle: With light seals and designed to eliminate light gaps at bottoms of shades when shades are closed.
- 7. Installation Accessories Color and Finish: As selected from manufacturer's full range.

2.4 SHADEBAND MATERIALS

- A. Shadeband Material Flame-Resistance Rating: Comply with NFPA 701. Testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- B. Light-Filtering Fabric: Woven fabric, stain and fade resistant.
 - 1. Source: Roller shade manufacturer.
 - 2. Type / Weave: As indicated in Interior Finish Schedule on Drawings.
 - 3. Openness Factor: Maximum 3%.
 - 4. Orientation on Shadeband: Up the bolt unless otherwise indicated on Drawings.
 - 5. Color: As selected by Architect from manufacturer's full range.
- C. Light-Blocking Fabric: Opaque fabric, stain and fade resistant.
 - 1. Source: Roller shade manufacturer.
 - 2. Type / Weave: As indicated in Interior Finish Schedule on Drawings.
 - 3. Openness Factor: 0%.
 - 4. Orientation on Shadeband: Up the bolt unless otherwise indicated on Drawings.
 - 5. Color: As selected by Architect from manufacturer's full range.

2.5 ROLLER SHADE FABRICATION

- A. Product Safety Standard: Fabricate roller shades to comply with WCMA A 100.1, including requirements for flexible, chain-loop devices; lead content of components; and warning labels.
- B. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg F (23 deg C):
 - 1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which shade is installed less 1/4 inch (6 mm) per side or 1/2-inch (13-mm) total, plus or minus 1/8 inch (3.1 mm). Length equal to head-to-sill or -floor dimension of opening in which shade is installed less 1/4 inch (6 mm), plus or minus 1/8 inch (3.1 mm).
 - 2. Outside of Jamb Installation: Width and length as indicated, with terminations between shades of end-to-end installations at centerlines of mullion or other defined vertical separations between openings.
- C. Shadeband Fabrication: Fabricate shadebands without battens or seams to extent possible, except as follows:
 - 1. Vertical Shades: Where width-to-length ratio of shadeband is equal to or greater than 1:4, provide battens and seams at uniform spacings along shadeband length to ensure shadeband tracking and alignment through its full range of movement without distortion of the material.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, operational clearances, locations of connections to building electrical system, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 ROLLER SHADE INSTALLATION

- A. Install roller shades level, plumb, and aligned with adjacent units according to manufacturer's written instructions. Shim as necessary to ensure a level installation.
 - 1. Opaque Shadebands: Located so shadeband is not closer than 2 inches (51 mm) to interior face of glass. Allow clearances for window operation hardware.
 - 2. Side Channels: When securing channels to aluminum window frames, apply continuous bead of silicone sealant for full height of channel with channel centered on window mullion.
- B. Electrical Connections: Connect motor-operated roller shades to building electrical system.

- C. Roller Shade Locations: As indicated on Drawings.

3.3 ADJUSTING

- A. Adjust and balance roller shades to operate smoothly, easily, safely, and free from binding or malfunction throughout entire operational range.

3.4 CLEANING AND PROTECTION

- A. Clean roller shade surfaces, after installation, according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that roller shades are without damage or deterioration at time of Substantial Completion.
- C. Replace damaged roller shades that cannot be repaired, in a manner approved by Architect, before time of Substantial Completion.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain motor-operated roller shades.

END OF SECTION

SECTION 12 36 53

LABORATORY COUNTERTOPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Epoxy-resin laboratory countertops, including backsplashes.

B. Related Requirements:

1. Applicable Division 06 Sections for architectural woodwork and fabricated cabinets onto which countertops are installed.

1.2 ACTION SUBMITTALS

A. Product Data: For countertop materials.

B. Sustainable Design Submittals:

1. Product Data, Low Emitting Materials: Submit product data for adhesives and sealants, indicating VOC content limits and emissions and description of testing or certification for site installed interior materials and products.
2. Laboratory Test Reports: Submit test reports for adhesives and sealants, indicating compliance with requirements for low emitting materials.

C. Shop Drawings: For countertops. Show materials, finishes, edge and backsplash profiles, methods of joining, and cutouts for plumbing fixtures.

1. Show locations and details of joints.
2. Show direction of directional pattern, if any.

D. Samples for Verification: For the following products:

1. Countertop material, 4 inches (150 mm) square.
2. One full-size epoxy-resin countertop, with front edge and backsplash, 8 by 10 inches (200 by 250 mm), of construction and in configuration specified.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For manufacturer.

B. Product Test Reports for Countertop Surface Material: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating compliance of laboratory countertop surface materials with requirements specified for chemical and physical resistance.

LABORATORY COUNTERTOPS

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1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For epoxy-resin countertops to include in maintenance manuals. Include Product Data for care products used or recommended by Installer and names, addresses, and telephone numbers of local sources for products.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish complete touchup kit countertops. Include scratch fillers, finishes, and other materials necessary to perform permanent repairs to damaged countertop finish.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate countertops similar to that required for this Project, and whose products have a record of successful in-service performance.
- B. Installer Qualifications: Fabricator of countertops.
- C. Mockups: Build mockups to demonstrate aesthetic effects and to set quality standards for fabrication and execution.
 - 1. Build mockup of typical countertop as shown on Drawings.
 - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect finished surfaces during handling and installation with protective covering of polyethylene film or other suitable material.

1.8 FIELD CONDITIONS

- A. Field Measurements: Verify dimensions of countertops by field measurements after base cabinets are installed but before countertop fabrication is complete.
- B. Environmental Limitations: Do not deliver or install countertops until building is enclosed, utility roughing-in and wet work are complete and dry, and temporary HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Epoxy Scientific .
 2. Durcon; a Wilsonart Company.
 3. Kewaunee Scientific Corporation
 4. Prime Industries, Inc.
 5. Sheldon Laboratory Systems.
- B. Source Limitations: Obtain epoxy-resin countertops, backsplashes, and end splashes from the same source from the same manufacturer.
1. Obtain adhesives from countertop material manufacturer.

2.2 COUNTERTOP MATERIALS

- A. Epoxy: Factory-molded, modified epoxy-resin formulation with smooth, nonspecular finish.
1. Physical Properties:
 - a. Flexural Strength: Not less than 10,000 psi (70 MPa).
 - b. Modulus of Elasticity: Not less than 2,000,000 psi (1400 MPa).
 - c. Hardness (Rockwell M): Not less than 100.
 - d. Water Absorption (24 Hours): Not more than 0.02 percent.
 - e. Heat Distortion Point: Not less than 260 deg F (127 deg C).
 2. Chemical Resistance: Epoxy-resin material has the following ratings when tested with indicated reagents according to NEMA LD 3, Test Procedure 3.4.5:
 - a. No Effect: Acetic acid (98 percent), acetone, ammonium hydroxide (28 percent), benzene, carbon tetrachloride, dimethyl formamide, ethyl acetate, ethyl alcohol, ethyl ether, methyl alcohol, nitric acid (70 percent), phenol, sulfuric acid (60 percent), and toluene.
 - b. Slight Effect: Chromic acid (60 percent) and sodium hydroxide (50 percent).
 3. Color: As selected by Architect from epoxy manufacturer's full range.

2.3 COUNTERTOPS

- A. Countertops, General: Provide units with smooth surfaces in uniform plane, free of defects. Make exposed edges and corners straight and uniformly beveled. Provide front and end overhang of 1 inch (25 mm), with continuous drip groove on underside 1/2 inch (13 mm) from edge.
- B. Epoxy Countertops:
1. Countertop Fabrication: Fabricate with factory cutouts for sinks, holes for service fittings and accessories, and butt joints assembled with epoxy adhesive and concealed metal splines.
 - a. Flat Configuration: 1 inch (25 mm) thick with continuous drip groove on underside 1/2 inch (13 mm) from overhang edge.
 - 1) Edges and Corners: Beveled.
 - 2) Backsplash: Applied.

- C. Joints: Fabricate countertops in sections for joining in field as follows:
 - 1. Countertops less than 10 ft (3.04 m): Fabricate without joints.
 - 2. Countertops longer than 10 ft (3.04 m): Fabricate countertops in sections for joining in field, with joints at locations indicated on approved Shop Drawings.
 - 3. Joint Locations: Not within 18 inches (450 mm) of a sink or cooktop and not where a countertop section less than 36 inches (900 mm) long would result, unless unavoidable.
 - 4. Joint Type: Bonded, 1/32 inch (0.8 mm) or less in width.
- D. Cutouts and Holes:
 - 1. Undercounter Plumbing Fixtures: Make cutouts for fixtures in shop using template or pattern furnished by fixture manufacturer. Form cutouts to smooth, even curves.
 - a. Provide vertical edges, slightly eased at juncture of cutout edges with top and bottom surfaces of countertop and projecting 3/16 inch (5 mm) into fixture opening.
 - b. Provide vertical edges, rounded to 3/8-inch (10-mm) radius at juncture of cutout edges with top surface of countertop, slightly eased at bottom, and projecting 3/16 inch (5 mm) into fixture opening.
 - c. Provide 3/4-inch (20-mm) full bullnose edges projecting 3/8 inch (10 mm) into fixture opening.
 - 2. Counter-Mounted Plumbing Fixtures: Prepare countertops in shop for field cutting openings for counter-mounted fixtures. Mark tops for cutouts and drill holes at corners of cutout locations. Make corner holes of largest radius practical.
 - 3. Fittings: Drill countertops in shop for plumbing fittings, undercounter soap dispensers, and similar items.

2.4 INSTALLATION MATERIALS

- A. Bonding Adhesive: Product furnished or recommended by quartz agglomerate material manufacturer.
- B. Sealant for Countertops: Comply with applicable requirements in Section 07 92 00 "Joint Sealants."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates to receive epoxy-resin countertops and conditions under which countertops will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of countertops.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF COUNTERTOPS

- A. Comply with installation requirements in SEFA 2.3. Abut top and edge surfaces in one true plane with flush hairline joints and with internal supports placed to prevent deflection. Locate joints only where indicated on Shop Drawings.
- B. Field Jointing: Where possible, make in same manner as shop-made joints using dowels, splines, fasteners, adhesives, and sealants recommended by manufacturer. Shop prepare edges for field-made joints.
 - 1. Bond joints with adhesive and draw tight as countertops are set. Mask areas of countertops adjacent to joints to prevent adhesive smears.
 - 2. Use concealed clamping devices for field-made joints in plastic-laminate countertops. Locate clamping devices within 6 inches (150 mm) of front and back edges and at intervals not exceeding 24 inches (600 mm). Tighten according to manufacturer's written instructions to exert a uniform heavy pressure at joints.
- C. Fastening:
 - 1. Secure countertops to cabinets with epoxy cement, applied at each corner and along perimeter edges at not more than 48 inches (1200 mm) o.c.
 - 2. Where necessary to penetrate countertops with fasteners, countersink heads approximately 1/8 inch (3 mm,) and plug hole flush with material equal to countertop in chemical resistance, hardness, and appearance.
- D. Provide required holes and cutouts for service fittings.
- E. Provide scribe moldings for closures at junctures of countertop, curb, and splash with walls as recommended by manufacturer for materials involved. Match materials and finish to adjacent laboratory casework. Use chemical-resistant, permanently elastic sealing compound where recommended by manufacturer.
- F. Install backsplashes and end splashes by adhering to wall and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears.
- G. Install aprons to backing and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears. Fasten by screwing through backing. Predrill holes for screws as recommended by manufacturer.
- H. Complete cutouts not finished in shop. Mask areas of countertops adjacent to cutouts to prevent damage while cutting. Make cutouts to accurately fit items to be installed, and at right angles to finished surfaces unless beveling is required for clearance. Ease edges slightly to prevent snipping.
- I. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
- J. Apply sealant to gaps at walls; comply with Section 07 92 00 "Joint Sealants."

3.3 CLEANING AND PROTECTION

- A. Clean finished surfaces, touch up as required, and remove or refinish damaged or soiled areas to match original factory finish, as approved by Architect.
- B. Protect countertop surfaces during construction with 6-mil (0.15-mm) plastic or other suitable water-resistant covering.

END OF SECTION

SECTION 12 36 63

SOLID SURFACING COUNTERTOPS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Solid surface material countertops.
 - 2. Solid surface material backsplashes.
 - 3. Solid surface material end splashes.
- B. Related Requirements:
 - 1. Applicable Division 06 Sections for architectural woodwork and fabricated cabinets onto which countertops are installed.

1.2 COORDINATION

- A. Coordinate locations of utilities that will penetrate countertops or backsplashes.

1.3 ACTION SUBMITTALS

- A. Product Data: For countertop materials.
- B. Sustainable Design Submittals:
 - 1. Product Data, Low Emitting Materials: Submit product data for adhesives and sealants, indicating VOC content limits and emissions and description of testing or certification for site installed interior materials and products.
 - 2. Laboratory Test Reports: Submit test reports for adhesives and sealants, indicating compliance with requirements for low emitting materials.
- C. Shop Drawings: For countertops. Show materials, finishes, edge and backsplash profiles, methods of joining, and cutouts for plumbing fixtures.
 - 1. Show locations and details of joints.
 - 2. Show direction of directional pattern, if any.
- D. Samples for Verification: For the following products:
 - 1. Countertop material, 4 inches (100 mm) square.
 - 2. One full-size solid surface material countertop, with front edge and backsplash, 8 by 10 inches (200 by 250 mm), of construction and in configuration specified.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For fabricator.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For solid surface material countertops to include in maintenance manuals. Include Product Data for care products used or recommended by Installer and names, addresses, and telephone numbers of local sources for products.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate countertops similar to that required for this Project, and whose products have a record of successful in-service performance.
- B. Installer Qualifications: Fabricator of countertops.
- C. Mockups: Build mockups to demonstrate aesthetic effects and to set quality standards for fabrication and execution.
 - 1. Build mockup of typical countertop as shown on Drawings.
 - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 FIELD CONDITIONS

- A. Field Measurements: Verify dimensions of countertops by field measurements after base cabinets are installed but before countertop fabrication is complete.
- B. Environmental Limitations: Do not deliver or install countertops until building is enclosed, utility roughing-in and wet work are complete and dry, and temporary HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Durasein Solid Surface; a brand of Relang International, LLC.
 - 2. E. I. du Pont de Nemours and Company.
 - 3. Formica Corporation.
 - 4. LX Hausys (formerly LG Hausys).
 - 5. Meganite Inc.

SOLID SURFACING COUNTERTOPS

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6. Wilsonart LLC.

- B. Source Limitations: Obtain solid surfacing countertops, backsplashes, and end splashes from the same source from the same manufacturer.
1. Obtain adhesives from solid surfacing material manufacturer.

2.2 MATERIALS

- A. Solid Surface Material: Homogeneous-filled plastic resin complying with ICPA SS-1.
1. Type: Provide Standard type unless Special Purpose type is indicated.
2. Colors and Patterns: As indicated in Interior Finish Schedule on Drawings.
- B. Low Emitting Materials: Provide products complying with applicable regulations regarding toxic and hazardous materials that complies with VOC content limits and emissions and chemical component limits.
1. Adhesives and Sealants: Comply with the specified content limits and emissions.
- C. Particleboard: ANSI A208.1, Grade M-2-Exterior Glue.
- D. Plywood: Exterior softwood plywood complying with DOC PS 1, Grade C-C Plugged, touch sanded.
- E. Countertop Grommets for Cable Passage: 2-inch (51-mm) OD, molded-plastic grommets and matching plastic caps with slot for wire passage.
1. Acceptable Manufacturer: Doug Mockett & Company, Inc.
2. Color: As selected by Architect from manufacturer's full range.

2.3 COUNTERTOP FABRICATION

- A. Fabricate countertops according to solid surface material manufacturer's written instructions and to the AWI/AWMAC/WI's "Architectural Woodwork Standards."
1. Grade: Premium.
- B. Configuration:
1. Front: Straight, 1 1/2-inch (38-mm) laminated, slightly eased at top, unless otherwise indicated on Drawings.
2. Backsplash: Straight, slightly eased at corner.
3. End Splash: Matching backsplash.
- C. Countertops: 1/2-inch- (12.7-mm-) thick, solid surface material with front edge built up with same material.
- D. Backsplashes: 1/2-inch- (12.7-mm-) thick, solid surface material.
- E. Fabricate tops with shop-applied edges unless otherwise indicated. Comply with solid surface material manufacturer's written instructions for adhesives, sealers, fabrication, and finishing.

SOLID SURFACING COUNTERTOPS

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1. Fabricate with loose backsplashes for field assembly.
- F. Joints: Fabricate countertops in sections for joining in field as follows:
1. Countertops less than 12 ft (3.65 m): Fabricate without joints.
 2. Countertops longer than 12 ft (3.65 m): Fabricate countertops in sections for joining in field, with joints at locations indicated on approved Shop Drawings.
 3. Joint Locations: Not within 18 inches (450 mm) of a sink or cooktop and not where a countertop section less than 36 inches (900 mm) long would result, unless unavoidable.
 4. Joint Type: Splined and Bonded, 1/32 inch (0.8 mm) or less in width.
 - a. Accurately cut kerfs in edges at joints for insertion of metal splines to maintain alignment of surfaces at joints.
 - b. Make width of cuts slightly more than thickness of splines to provide snug fit. Provide at least three splines in each joint.
- G. Cutouts and Holes:
1. Undercounter Plumbing Fixtures: Make cutouts for fixtures in shop using template or pattern furnished by fixture manufacturer. Form cutouts to smooth, even curves.
 - a. Provide vertical edges, slightly eased at juncture of cutout edges with top and bottom surfaces of countertop and projecting 3/16 inch (5 mm) into fixture opening.
 - b. Provide vertical edges, rounded to 3/8-inch (10-mm) radius at juncture of cutout edges with top surface of countertop, slightly eased at bottom, and projecting 3/16 inch (5 mm) into fixture opening.
 - c. Provide 3/4-inch (20-mm) full bullnose edges projecting 3/8 inch (10 mm) into fixture opening.
 2. Counter-Mounted Plumbing Fixtures: Prepare countertops in shop for field cutting openings for counter-mounted fixtures. Mark tops for cutouts and drill holes at corners of cutout locations. Make corner holes of largest radius practical.
 3. Fittings: Drill countertops in shop for plumbing fittings, undercounter soap dispensers, and similar items.
 4. Counter-Mounted Cooktops: Prepare countertops in shop for field cutting openings for cooktops. Mark tops for cutouts and drill holes at corners of cutout locations. Make corner holes of largest radius practical.

2.4 INSTALLATION MATERIALS

- A. Bonding Adhesive: Product furnished or recommended by solid surface material manufacturer.
- B. Sealant for Countertops: Comply with applicable requirements in Section 07 92 00 "Joint Sealants."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates to receive solid surface material countertops and conditions under which countertops will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of countertops.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install countertops level to a tolerance of 1/8 inch in 8 feet (3 mm in 2.4 m), 1/4 inch (6 mm) maximum. Do not exceed 1/64-inch (0.4-mm) difference between planes of adjacent units.
- B. Countertops Fastened Directly to Cabinets:
 - 1. Fasten countertops by screwing through corner blocks of base units into underside of countertop. Predrill holes for screws as recommended by manufacturer.
 - 2. Align adjacent surfaces and, using adhesive in color to match countertop, form seams to comply with manufacturer's written instructions. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
- C. Countertops Installed Over Subtops:
 - 1. Fasten subtops to cabinets by screwing through subtops into cornerblocks of base cabinets. Shim as needed to align subtops in a level plane.
 - 2. Secure countertops to subtops with adhesive according to solid surface material manufacturer's written instructions. Align adjacent surfaces and, using adhesive in color to match countertop, form seams to comply with manufacturer's written instructions. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
- D. Bond joints with adhesive and draw tight as countertops are set. Mask areas of countertops adjacent to joints to prevent adhesive smears.
 - 1. Install metal splines in kerfs in countertop edges at joints. Fill kerfs with adhesive before inserting splines and remove excess immediately after adjoining units are drawn into position.
 - 2. Clamp units to temporary bracing, supports, or each other to ensure that countertops are properly aligned and joints are of specified width.
- E. Install backsplashes and end splashes by adhering to wall and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears.

- F. Install aprons to backing and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears. Fasten by screwing through backing. Predrill holes for screws as recommended by manufacturer.
- G. Complete cutouts not finished in shop. Mask areas of countertops adjacent to cutouts to prevent damage while cutting. Make cutouts to accurately fit items to be installed, and at right angles to finished surfaces unless beveling is required for clearance. Ease edges slightly to prevent snipping.
 - 1. Seal edges of cutouts in particleboard subtops by saturating with varnish.
- H. Countertop Grommets:
 - 1. Drill countertops in field for grommets, in locations as directed by Owner.
- I. Apply sealant to gaps at walls; comply with Section 07 92 00 "Joint Sealants."

END OF SECTION

SECTION 12 36 66

QUARTZ AGGLOMERATE COUNTERTOPS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Quartz agglomerate countertops.
 - 2. Quartz agglomerate backsplashes.
 - 3. Quartz agglomerate end splashes.
- B. Related Requirements:
 - 1. Applicable Division 06 Sections for architectural woodwork and fabricated cabinets onto which countertops are installed.

1.2 COORDINATION

- A. Coordinate locations of utilities that will penetrate countertops or backsplashes.

1.3 ACTION SUBMITTALS

- A. Product Data: For countertop materials.
- B. Sustainable Design Submittals:
 - 1. Product Data, Low Emitting Materials: Submit product data for adhesives and sealants, indicating VOC content limits and emissions and description of testing or certification for site installed interior materials and products.
 - 2. Laboratory Test Reports: Submit test reports for adhesives and sealants, indicating compliance with requirements for low emitting materials.
- C. Shop Drawings: For countertops. Show materials, finishes, edge and backsplash profiles, methods of joining, and cutouts for plumbing fixtures.
 - 1. Show locations and details of joints.
 - 2. Show direction of directional pattern, if any.
- D. Samples for Verification: For the following products:
 - 1. Countertop material, 4 inches (150 mm) square.
 - 2. One full-size quartz agglomerate countertop, with front edge and backsplash, 8 by 10 inches (200 by 250 mm), of construction and in configuration specified.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For fabricator.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For quartz agglomerate countertops to include in maintenance manuals. Include Product Data for care products used or recommended by Installer and names, addresses, and telephone numbers of local sources for products.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate countertops similar to that required for this Project, and whose products have a record of successful in-service performance.
- B. Installer Qualifications: Fabricator of countertops.
- C. Mockups: Build mockups to demonstrate aesthetic effects and to set quality standards for fabrication and execution.
 - 1. Build mockup of typical countertop as shown on Drawings.
 - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect finished surfaces during handling and installation with protective covering of polyethylene film or other suitable material.

1.8 FIELD CONDITIONS

- A. Field Measurements: Verify dimensions of countertops by field measurements after base cabinets are installed but before countertop fabrication is complete.
- B. Environmental Limitations: Do not deliver or install countertops until building is enclosed, utility roughing-in and wet work are complete and dry, and temporary HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Cambria.
2. Cosentino USA.
3. E. I. du Pont de Nemours and Company.
4. Formica Corporation.
5. LX Hausys (formerly LG Hausys).
6. Wilsonart LLC.

B. Source Limitations: Obtain quartz agglomerate countertops, backsplashes, and end splashes from the same source from the same manufacturer.

1. Obtain adhesives from countertop material manufacturer.

2.2 MATERIALS

A. Quartz Agglomerate: Solid sheets consisting of quartz aggregates bound together with a matrix of filled plastic resin and complying with ICPA SS-1, except for composition.

1. Colors and Patterns: As indicated in Interior Finish Schedule on Drawings.

B. Low Emitting Materials: Provide products complying with applicable regulations regarding toxic and hazardous materials that complies with VOC content limits and emissions and chemical component limits.

1. Adhesives and Sealants: Comply with the specified content limits and emissions.

C. Particleboard: ANSI A208.1, Grade M-2-Exterior Glue.

D. Plywood: Exterior softwood plywood complying with DOC PS 1, Grade C-C Plugged, touch sanded.

E. Countertop Grommets for Cable Passage: 2-inch (51-mm) OD, molded-plastic grommets and matching plastic caps with slot for wire passage.

1. Acceptable Manufacturer: Doug Mockett & Company, Inc.
2. Color: As selected by Architect from manufacturer's full range.

2.3 COUNTERTOP FABRICATION

A. Fabricate countertops according to quartz agglomerate manufacturer's written instructions and the AWI/AWMAC/WI's "Architectural Woodwork Standards."

1. Grade: Premium.

B. Configuration:

1. Front: Straight, 1 1/2-inch (38-mm) laminated, slightly eased at top, unless otherwise indicated on Drawings.
2. Backsplash: Straight, slightly eased at corner.
3. End Splash: Matching backsplash.

C. Countertops: 1/2-inch- (12.7-mm-) thick, quartz agglomerate with front edge built up with same material.

QUARTZ AGGLOMERATE COUNTERTOPS

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- D. Backsplashes: 1/2-inch- (12.7-mm-) thick, quartz agglomerate.
- E. Fabricate tops with shop-applied edges unless otherwise indicated. Comply with quartz agglomerate manufacturer's written instructions for adhesives, sealers, fabrication, and finishing.
 - 1. Fabricate with loose backsplashes for field assembly.
- F. Joints: Fabricate countertops in sections for joining in field as follows:
 - 1. Countertops less than 10 ft (3.04 m): Fabricate without joints.
 - 2. Countertops longer than 10 ft (3.04 m): Fabricate countertops in sections for joining in field, with joints at locations indicated on approved Shop Drawings.
 - 3. Joint Locations: Not within 18 inches (450 mm) of a sink or cooktop and not where a countertop section less than 36 inches (900 mm) long would result, unless unavoidable.
 - 4. Joint Type: Splined and Bonded, 1/32 inch (0.8 mm) or less in width.
 - a. Accurately cut kerfs in edges at joints for insertion of metal splines to maintain alignment of surfaces at joints.
 - b. Make width of cuts slightly more than thickness of splines to provide snug fit. Provide at least three splines in each joint.
- G. Cutouts and Holes:
 - 1. Undercounter Plumbing Fixtures: Make cutouts for fixtures in shop using template or pattern furnished by fixture manufacturer. Form cutouts to smooth, even curves.
 - a. Provide vertical edges, slightly eased at juncture of cutout edges with top and bottom surfaces of countertop and projecting 3/16 inch (5 mm) into fixture opening.
 - b. Provide vertical edges, rounded to 3/8-inch (10-mm) radius at juncture of cutout edges with top surface of countertop, slightly eased at bottom, and projecting 3/16 inch (5 mm) into fixture opening.
 - c. Provide 3/4-inch (20-mm) full bullnose edges projecting 3/8 inch (10 mm) into fixture opening.
 - 2. Counter-Mounted Plumbing Fixtures: Prepare countertops in shop for field cutting openings for counter-mounted fixtures. Mark tops for cutouts and drill holes at corners of cutout locations. Make corner holes of largest radius practical.
 - 3. Fittings: Drill countertops in shop for plumbing fittings, undercounter soap dispensers, and similar items.
 - 4. Counter-Mounted Cooktops: Prepare countertops in shop for field cutting openings for cooktops. Mark tops for cutouts and drill holes at corners of cutout locations. Make corner holes of largest radius practical.

2.4 INSTALLATION MATERIALS

- A. Bonding Adhesive: Product furnished or recommended by quartz agglomerate material manufacturer.

- B. Sealant for Countertops: Comply with applicable requirements in Section 07 92 00 "Joint Sealants."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates to receive quartz agglomerate countertops and conditions under which countertops will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of countertops.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install countertops level to a tolerance of 1/8 inch in 8 feet (3 mm in 2.4 m), 1/4 inch (6 mm) maximum. Do not exceed 1/64-inch (0.4-mm) difference between planes of adjacent units.
- B. Countertops Fastened Directly to Cabinets:
 - 1. Fasten countertops by screwing through corner blocks of base units into underside of countertop. Predrill holes for screws as recommended by manufacturer.
 - 2. Align adjacent surfaces and, using adhesive in color to match countertop, form seams to comply with manufacturer's written instructions. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
- C. Countertops Installed Over Subtops:
 - 1. Fasten subtops to cabinets by screwing through subtops into cornerblocks of base cabinets. Shim as needed to align subtops in a level plane.
 - 2. Secure countertops to subtops with adhesive according to quartz agglomerate material manufacturer's written instructions. Align adjacent surfaces and, using adhesive in color to match countertop, form seams to comply with manufacturer's written instructions. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
- D. Bond joints with adhesive and draw tight as countertops are set. Mask areas of countertops adjacent to joints to prevent adhesive smears.
 - 1. Install metal splines in kerfs in countertop edges at joints. Fill kerfs with adhesive before inserting splines and remove excess immediately after adjoining units are drawn into position.
 - 2. Clamp units to temporary bracing, supports, or each other to ensure that countertops are properly aligned and joints are of specified width.

- E. Install backsplashes and end splashes by adhering to wall and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears.
- F. Install aprons to backing and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears. Fasten by screwing through backing. Predrill holes for screws as recommended by manufacturer.
- G. Complete cutouts not finished in shop. Mask areas of countertops adjacent to cutouts to prevent damage while cutting. Make cutouts to accurately fit items to be installed, and at right angles to finished surfaces unless beveling is required for clearance. Ease edges slightly to prevent snipping.
 - 1. Seal edges of cutouts in particleboard subtops by saturating with varnish.
- H. Countertop Grommets:
 - 1. Drill countertops in field for grommets, in locations as directed by Owner.
- I. Apply sealant to gaps at walls; comply with Section 07 92 00 "Joint Sealants."

END OF SECTION